ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	09.02.05	Job No.:	P00582	ADR Yes/No:	Yes	ADR Date:	09.02.05	ECN #:	09- 523
Product No.:	D350-589			Created By:	HS	Approved By:	*H*		
Product Name:	Side Doors			Checked By:	*H*	General Manager Approval:	*N/A*		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	Y	EC		QC Coordinator	N		
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	Y	DS		Customer Order Processing	N		

Reason for Change: Customers informed us that there is no provision for moving the door open switch and that the sliding door interferes with the upper forward latch.

Documents Affected:
DSI 9446 Rev. A   D3894 Rev. A
DSI 9447 Rev. A   D3895 Rev. A

PARTS MUST COMPLY [X]   PREVIOUS PARTS SATISFACTORY [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SW	Air Methods/ Coastal Helicopters	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.02.10
10	Update Controlled PDF Files	Y	KJ		09.02.10
11	Update Master Document List (MDL)	N	~~KJ~~	~~MDL D350-589~~ *Rev.*	N/A
12	Update Document Record (DR)	Y	KJ	*Rev. H*	09.02.10
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	Y	KJ		09.02.10
16	Update / Verify ARC Database	Y	KJ	#19	09.02.10
17	Create / Update Change Record Form	Y	KJ		09.02.10
18	Create / Update PPP's	Y	KJ		09.02.10
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	Add ADR	09.02.10
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.02.10
22					
23					

Description / Action:
- Door Open switch bracket and door doubler were designed and DSIs produced for the installation of both of these items
- Create estimate for the production of DSI 9446-011, DSI 9447-011, D3894-1 and D3895-1
- Send parts out at no charge to each customer who has purchased the D35X-589-041/-042/-043 side doors.
- 1x D3894-1 and 1x D3895-1 should be added to the pick list for D35X-589-041/-042/-043 side doors
- D35X-589-041/-042/-043 now at CHG 3 *& DSI 9446-011, DSI 9447-011 @ CHG 001*
- DSI 9446/9447 need to be added to Blue File Paperwork
- Add 1x D3894-1, 1x D3895-1, 1 copy of DSI 9446, 1 copy of DSI 9447 to all D35X-589-041/-042/-043 kits in stock or in production

45766
45768   *09.02.12*

ECN Verified & Complete: _____   Date: _____

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Product Name: Side Doors				Checked By:	*H*	General Manager Approval:	*NA*		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	Y	EC	*1*	QC Coordinator	N		
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	Y	DS		Customer Order Processing	N		

Reason for Change: Customers informed us that there is no provision for moving the door open switch and that the sliding door interferes with the upper forward latch.

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DSI 9447 Rev. A   D3895 Rev. A

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7	Notify TC / FAA of Change	N			

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10	Update Controlled PDF Files	Y	KJ		09.02.10
11	Update Master Document List (MDL)	N	KJ	MDL D350-589 *Rev.*	N/A
12	Update Document Record (DR)	Y	KJ	*Rev. H*	09.02.10
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
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Kits in stk updated 45766 45768 09.02.18

ECN Verified & Complete: _____   Date: _____

Stock

350-589-04 ①
37938 ②
3878 ③ } Hargt
43404 ④ _ main
350-589-04 ①
429080

350-589-042
φ

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Production
45406 ⑤

— 45403 ①
45404 ①

— 45406 ①
45404 ①